

Research Title Scheduling Process Diode Methods In Parallel Production
Researcher MR. ARITHAT CHUCHOTSAKUNLEOT
Organization *Engineering*
Year 2018

ABSTRACT

This research aims to develop the first working system of mechanical pin copper. To reduce energy use and waste copper pin number to a minimum. The development of mechanical pin copper traditional model to improve. Laboratory products 1B4B45-D078 number one copper waste, representing 0.146% of products 1G4B45-D080 number one copper waste accounted for 0.214% and 1J4B45-D081 number one copper waste, representing 0.201% of one copper waste was reduced.

The greatly objective 2 program is the production scheduling & sequencing software to fix the scheduling. To reduce the number of delays using sequence analysis multiple criteria to guide decisions. The trial rule 7 is as follows: 1. the total tardiness is worth its weight 0.3912. The 2nd number of tardy job is worth its weight 0.3723. The 3rd value total earliness is worth its weight 0.1769. The 4th total flow time are worth their weight 0.0432.